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FIRST ANGLE PROJECTION

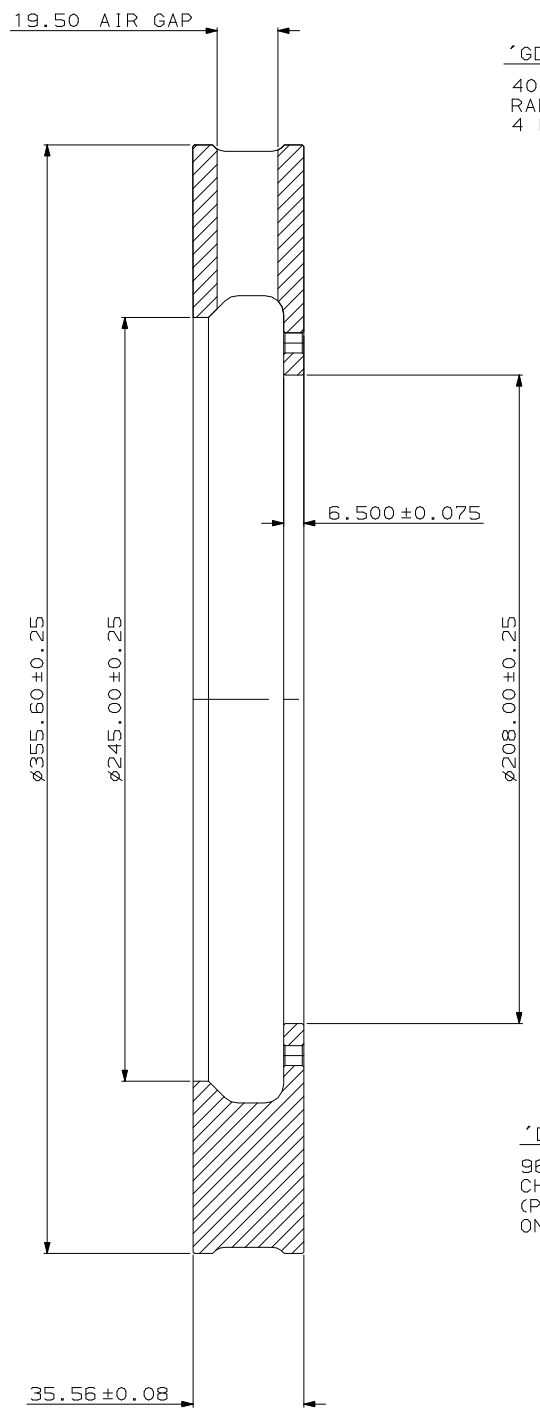
DO NOT SCALE

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YEAR 1998

AUTOMOTIVE PRODUCTS p.l.c. RACING

NOTE	VALUE	ISSUE NO.	DATE & NO.	ALTERATIONS	CHK'D
		75	17/07/01	CURRENT ISSUE	

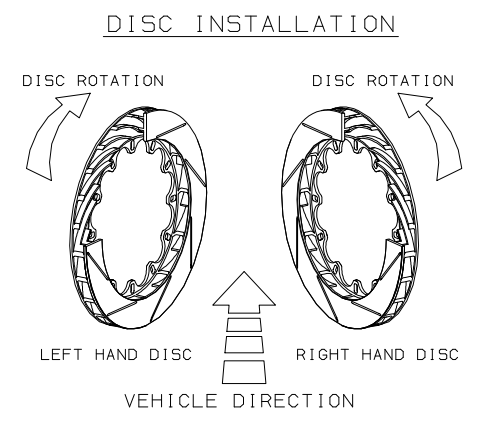
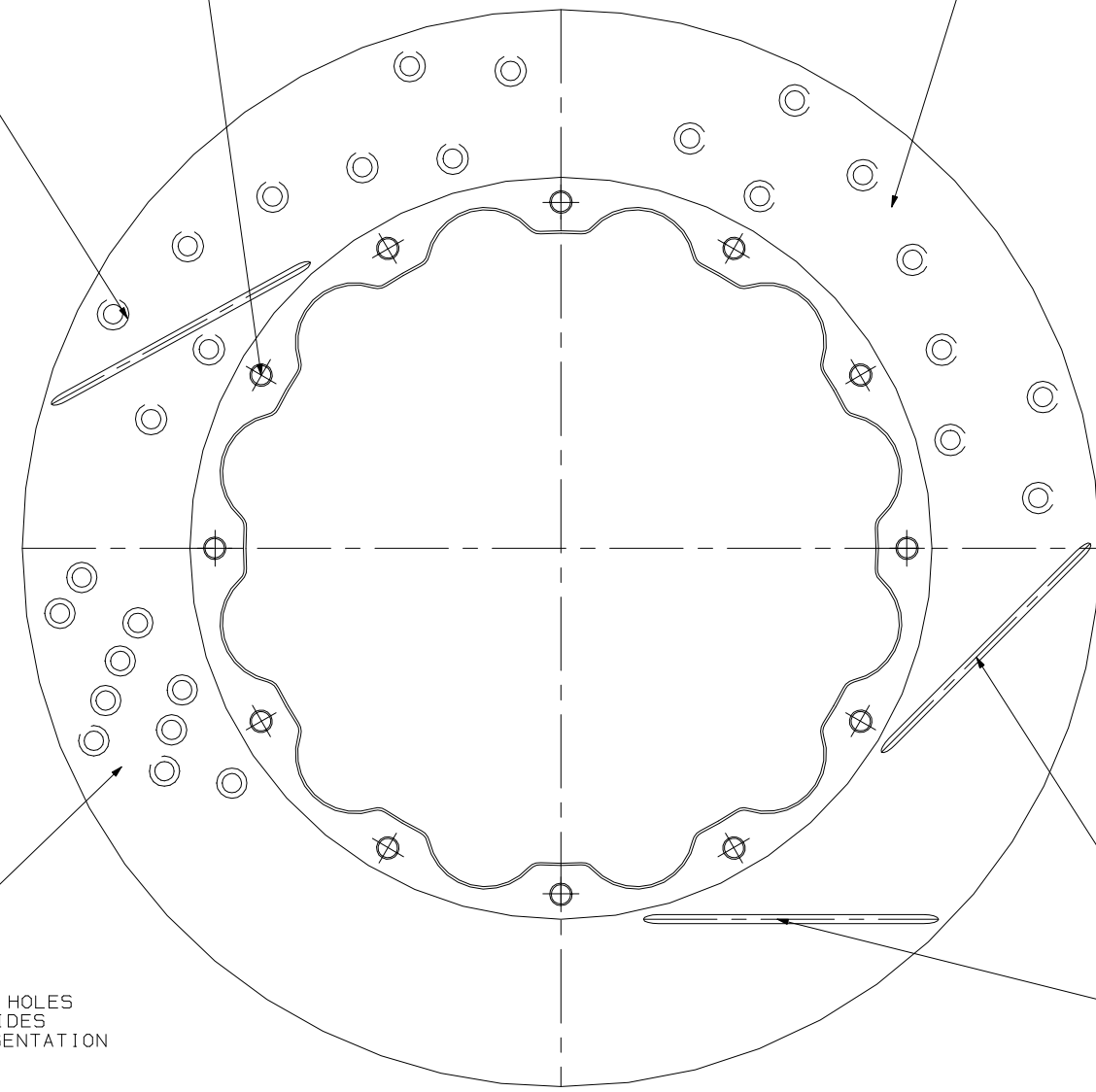


'GD' SUFFIX DISCS
40 CROSS DRILLED HOLES RADIUSED BOTH SIDES AND 4 EQUI-SPACED GROOVES

'D' SUFFIX DISCS
96 CROSS DRILLED HOLES CHAMFERED BOTH SIDES (PICTORIAL REPRESENTATION ONLY)

12 HOLES Ø6.40/6.45 THRO' EQUI-SPACED ON A Ø228.60 P.C. CHM'F 0.25 x 45° MIN. BOTH SIDES.

'RD' SUFFIX DISCS
40 CROSS DRILLED HOLES RADIUSED BOTH SIDES



FOR DISC MOUNTING TECHNIQUES, BEDDING PROCEDURE AND DISC COOLING RECOMMENDATION SEE BRAKE CALIPER CATALOGUE.

'G4/G8' SUFFIX DISCS
SPECIFIED NO. OF GROOVES EQUI-SPACED AS SHOWN

R.H AS DRAWN. L.H OPPOSITE.
THIS IS A 48 VANE VENTED DISC OF WEIGHT kg.

SUFFIX TO DISC PART NUMBERS :-

* DENOTES NON STANDARD DISC OPTIONS (LIMITED AVAILABILITY)

SUFFIX	DETAILS
P	PLAIN (NO GROOVES OR HOLES)
D	CROSS DRILLED (HOLES CHAMFERED)
* RD	CROSS DRILLED (REDUCED NO. OF HOLES, HOLES RADIUSED)
* GD	4 GROOVES AND CROSS DRILLED (REDUCED NO. OF HOLES)
GB	GROOVED ONLY (DIGIT SPECIFIES NO. OF GROOVES PER FACE) EG. G4 SPECIFIES 4 GROOVES PER FACE

TEST	
UNLESS OTHERWISE STATED:	
DIMENSIONAL TOLERANCES	±0.25
ANGULAR TOLERANCES	±0°30'
MAX SURFACE FINISH:	
BY ANY METHOD	✓ = μm (Ra)
ON MACHINED SURFACES	✓ = μm (Ra)
WITHOUT MATERIAL REMOVAL	✓ = μm (Ra)
DIMENSIONS IN MILLIMETERS	SHEET SIZE 27"
DRAWING TO B.S.308.	SIZE 40"
THREADS TO B.S.3643 PT2(MEL110).	
REMOVE BURRS.	
TITLE	SCALE 1:1
	TRANSLATION SHEET NO(S)
	SHEET NO. TOTAL 1 OF 1

MATERIAL	CAST IRON
MATERIAL SPECIFICATION(S)	
TREATMENT	
DRAWN	1970901
RE-DRAWN	
CHECKED	
GENERATED FROM	
TITLE	VENTED BRAKE DISC INSTALLATION DRG.
PART NO.	CP3581 -1096 RH -1097 LH
GROUP PART NO.	