

A1 INSTALLATION DRAWING

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NOTE:
CP3581-542 R.H. AS DRAWN
CP3581-543 L.H. OPPOSITE

THIS IS A 48 VANE DISC OF MASS 6.20 Kg

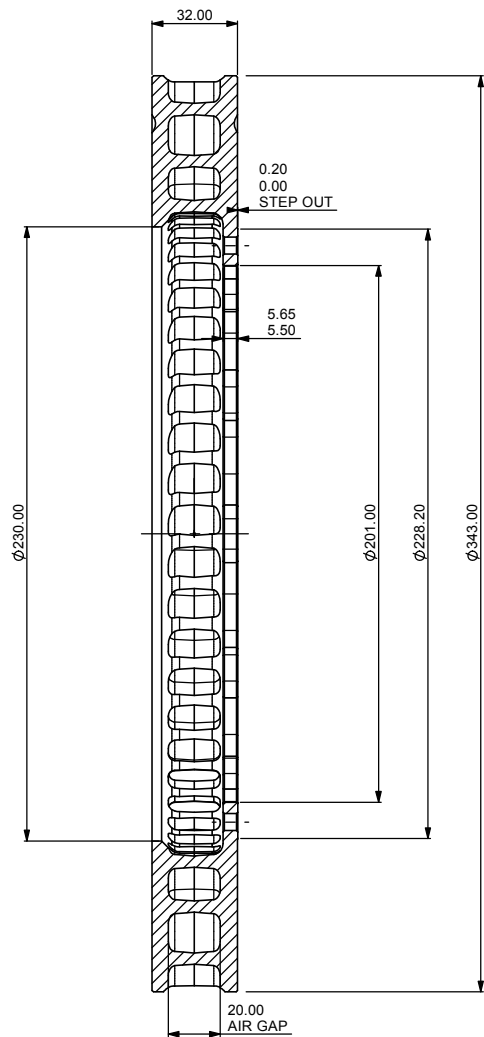
SUFFIX TO DISC PART NUMBERS

P - PLAIN NO HOLES OR GROOVES

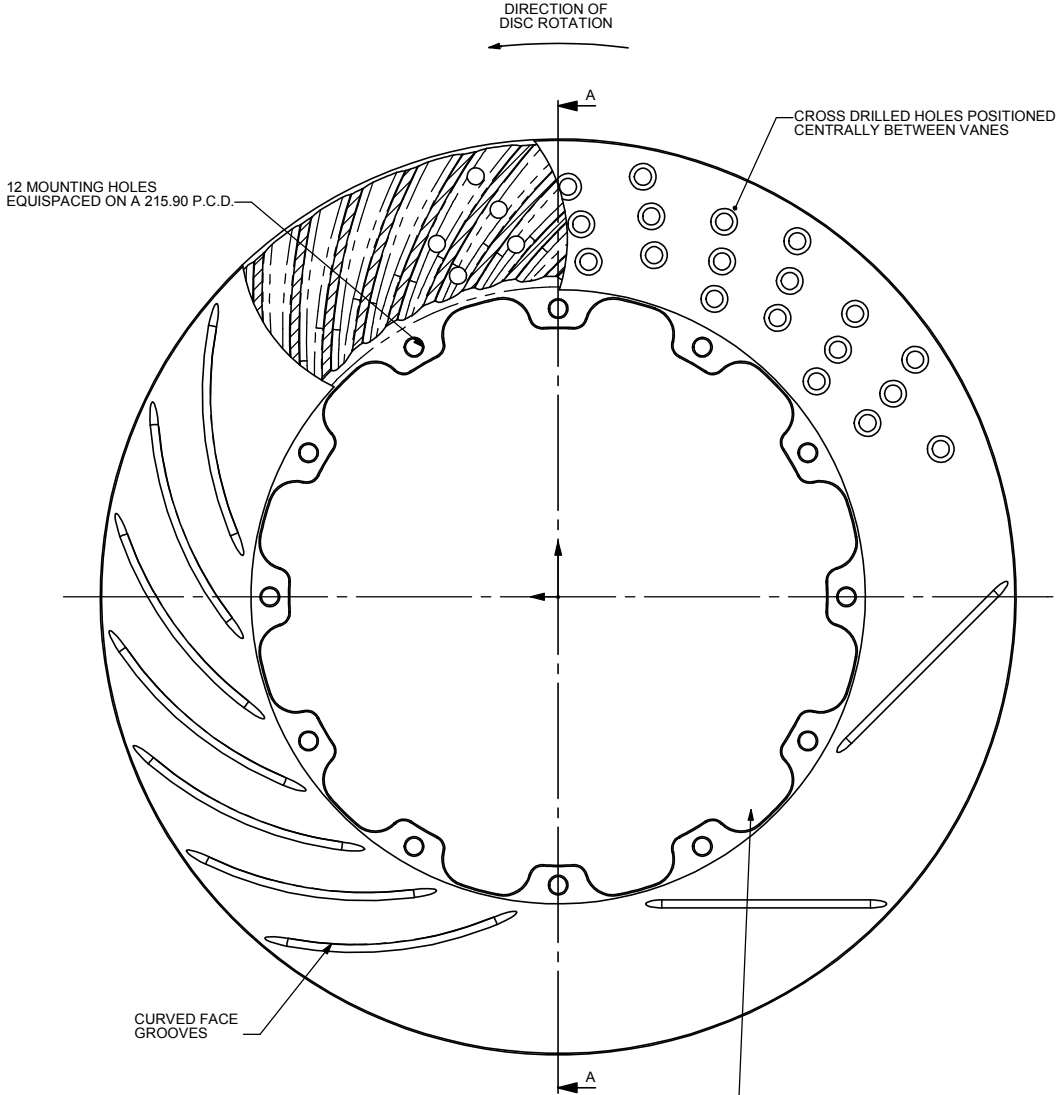
D - CROSS DRILLED & CHAMFERED ONLY

CG_{nm} - CURVED GROOVES - FIGURE *m* DENOTES NUMBER OF GROOVES PER FACE
e.g CG12 - 12 GROOVES PER FACE

CURVED GROOVES MAINTAIN ANGLE OF ATTACK FROM I/D TO O/D



A-A



12 MOUNTING HOLES
EQUISPACED ON A 215.90 P.C.D.

CROSS DRILLED HOLES POSITIONED
CENTRALLY BETWEEN VANES

CURVED FACE
GROOVES

12 CUT-OUTS EQUISPACED AND
POSITIONED CENTRALLY BETWEEN
MOUNTING HOLES

Issue No.	Alterations			Zone	Initials
	Date & No.	Particulars			
47	22/05/02 B3344	REDRAWN ON SOLIDWORKS			SAT
104	20/01/2006 B4460	TWIN TURNING CHANGES.	#		CD

SCALE 1:1	SHEET 1 OF 1
DRAWN	Steve Thomas
APPROVED	
DERIVED FROM	
TITLE	
Ø343 x 32	
VENTILATED DISC	
DRG NO.	CP3581-542/543cd